

This installation instruction applies to M-8258、M-8268

Top shower/top light

Tap control

Hand shower

Control panel

Mirror

Pin-stick jet

Steam outlet

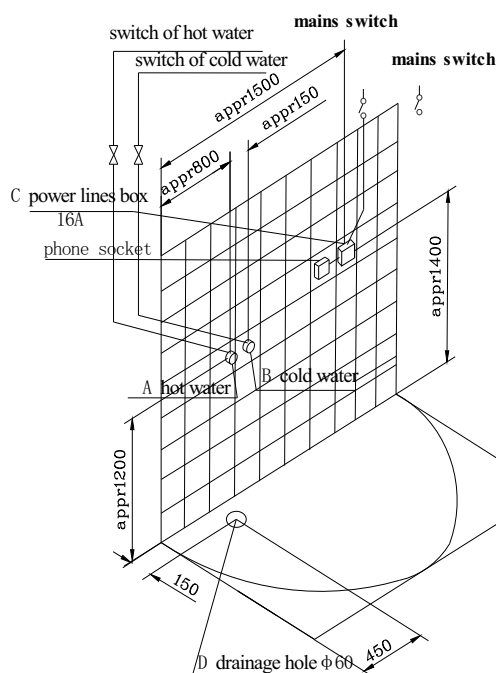
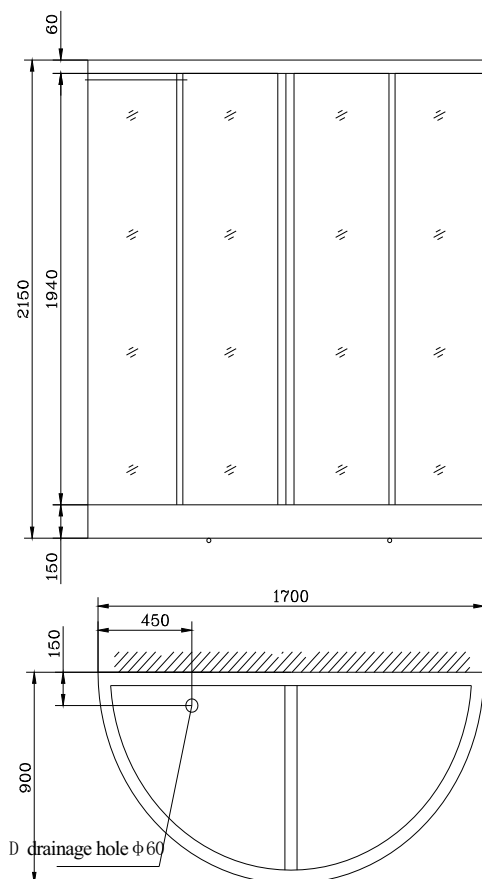
Top cover

Explosion-proof lamp

Sauna bucket

Sauna stove

Bottom tub



Setwegicon

Model: M-8268

Size: 1900*950*2150

Installation instruction:

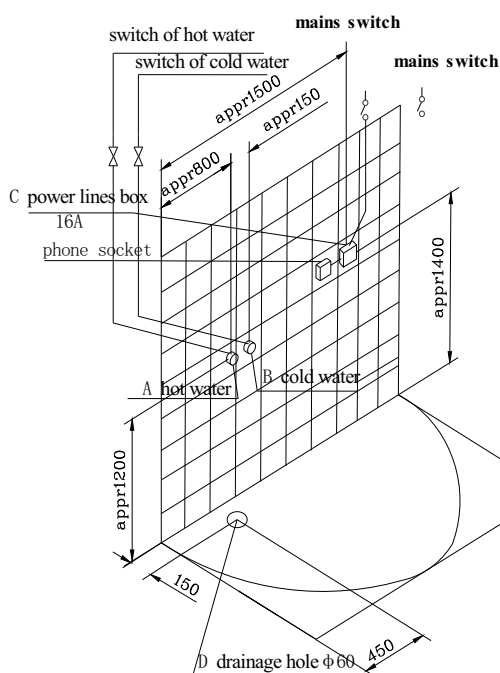
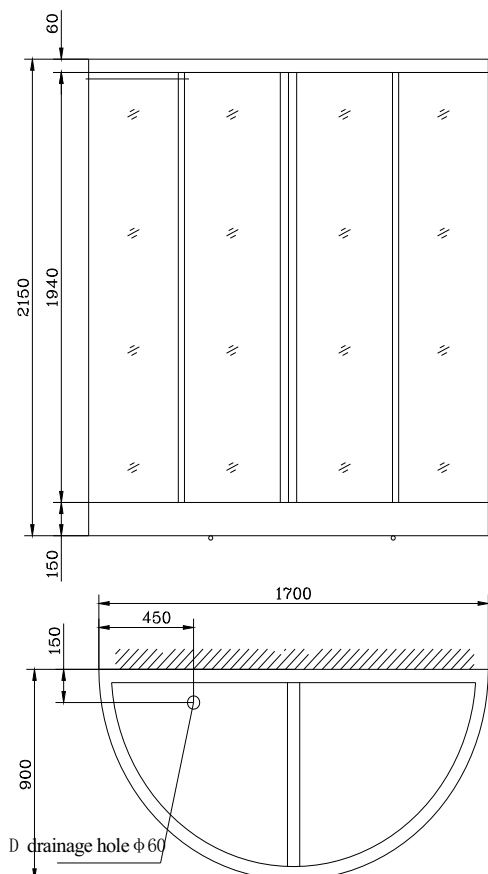
- A. Hot water: G1/2 Zinc-plated pipe, 1200mm above the floor.
- B. Cold water: G1/2 Zinc-plated pipe, 1200mm above the floor.
- C. Power: 220V/50Hz, Single-phase three wire system, capacity bigger than 16A, 1400mm above the floor.

D. Drainage: Draining hole should be in the circle as the graph with radius of 100~200mm.

Notes: (1) When turning on the steamer, make sure the supplier of cold water is working, or else, dry burn may easily occur, which will damage the steamer.

- (2) Please reserve phone for F3 products
- (3) Power supply and water supply should have individual switches, which should be installed in a place that is easy to install and operate.

Top shower/top light



Setwegicon

Model: M-8268

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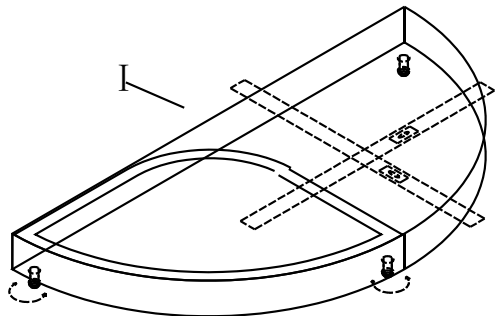
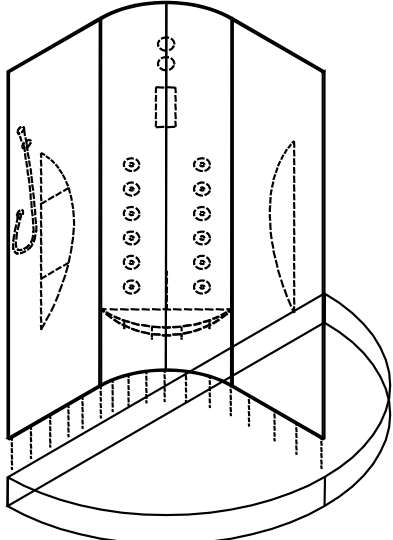
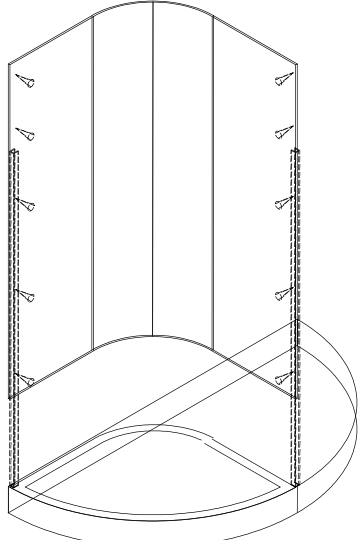
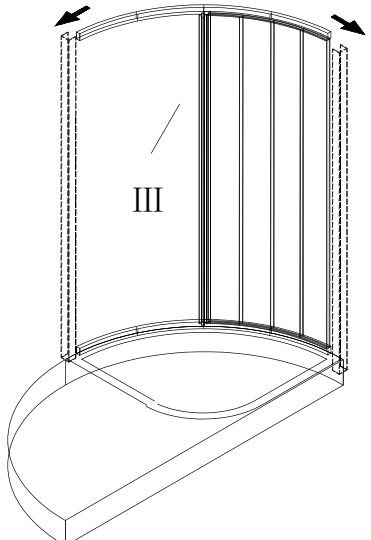
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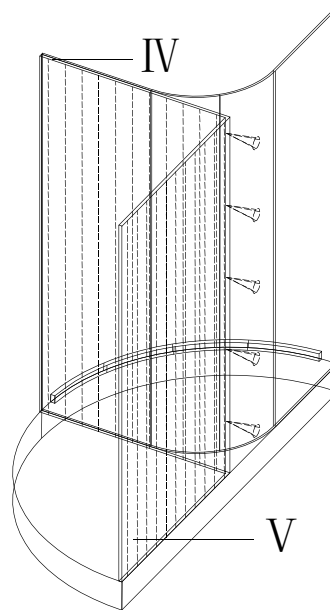
Notes: (1) When turning on the steamer, make sure the supplier of cold water is working, or else, dry burn may easily occur, which will damage the steamer.

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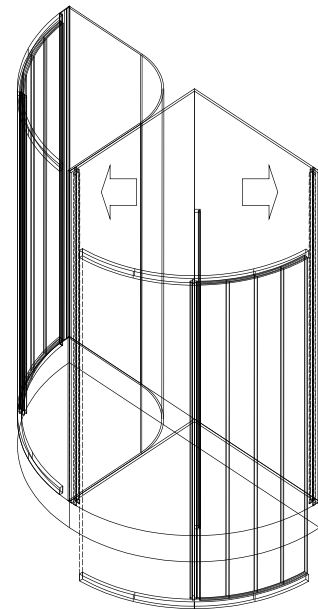
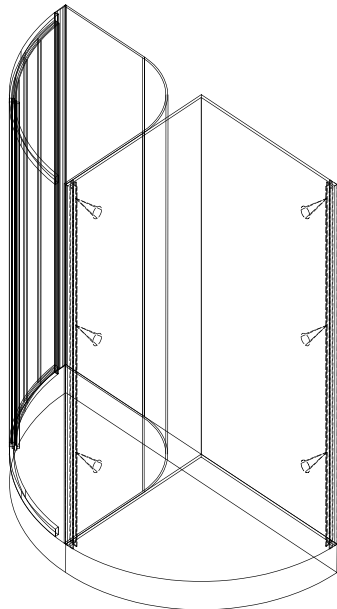
Installation Instruction:

<p>1, Balance the bottom tub:</p> <p>Put the tub to where you want, the adjust the plastic foot screws in the bottom of the tub till the tub is horizontally level, then fasten the screw nuts.</p>	 <p>Diagram I shows a perspective view of the bottom tub. Four plastic foot screws are shown being adjusted at the corners of the tub's base. A dashed line indicates the tub's footprint. The label 'I' is placed above the tub.</p>
<p>2, Installation of back board II of wet steam room:</p> <p>Put the bottom tub to where is easy to do installation, per the chart, put the acrylic back board II onto bottom tub I. Match the relating connection holes and use M5*30 hexagon socket head cap screws to fasten the connection holes.</p>	 <p>Diagram II shows the acrylic back board (labeled II) being attached to the bottom tub. The board has a central vertical slot and two side slots. It is fastened to the tub using M5*30 hexagon socket head cap screws. The label 'II' is placed inside the board.</p>
<p>3, Per the chart, put the aluminium strips with slot to two sides of the back board and use 4 ϕ 16 flat head self tapping screws to fasten them.</p>	 <p>Diagram III shows the aluminium strips being installed on the sides of the back board. The strips are fastened using 4 ϕ 16 flat head self tapping screws. The label 'III' is placed inside the strips.</p>
<p>4, Installation of glass door III of wet steam room:</p> <p>Per the chart, push the glass door III of wet steam room to the slots.</p>	 <p>Diagram IV shows the glass door (labeled III) being pushed into the slots of the aluminium strips. The door is shown in a closed position. The label 'III' is placed inside the door.</p>

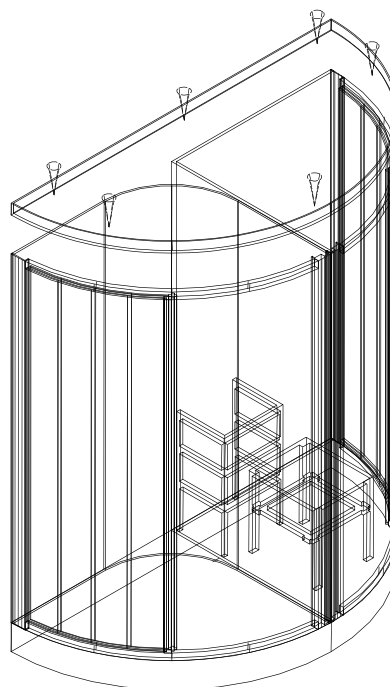
5, Installing boards of wall IV and V of the dry steam room. Per the chart, use ST4x75 flat head screws to fasten the left and right boards of wall IV and V respectively.



6, Installation of glass door of dry steam room:
A, Install binding material: Per the chart, use ST4*16 self tapping screws to fasten two stripes of aluminium with slot to two sides of boards of wall from dry steam room
B, Install glass door: Put the glass door onto the bottom tub of wet steam room. Push the glass door into the slots per the chart.

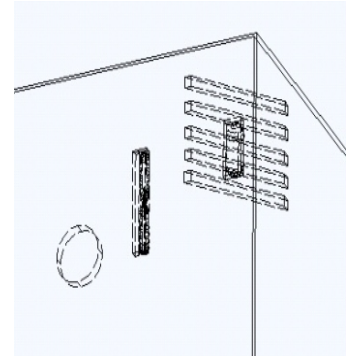
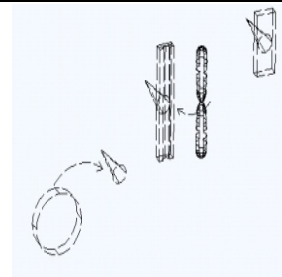
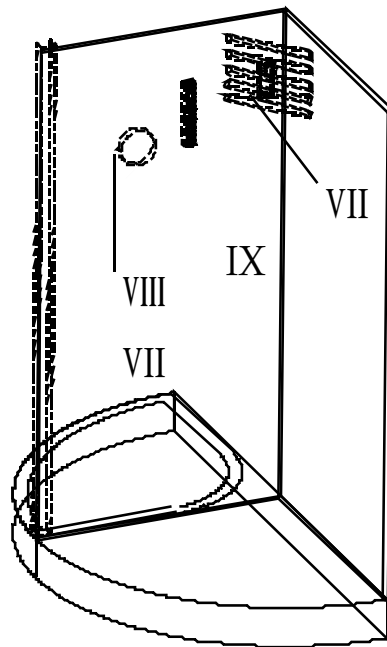


7, Installation of top cover:
Put the top cover VI onto the room body of steam room. Match the curves, and use M5*20 hexagon socket head cap screws, ST4x16 round head tapping screws and ST4x45 flat head self tapings crews to fasten.



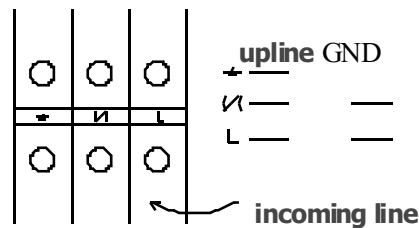
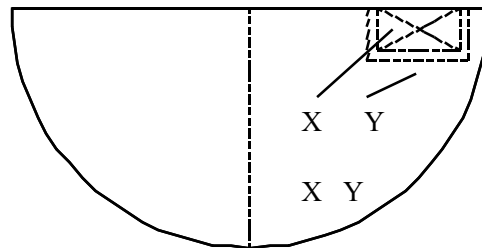
8, Installation of explosion-proof lamp (VII), thermometer (VIII), sandglass (IX):

Install the explosion-proof lamp (VII), thermometer (VIII), sandglass (IX) respectively to relevant position per the chart.

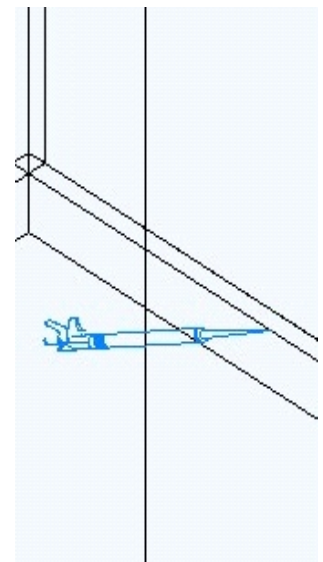
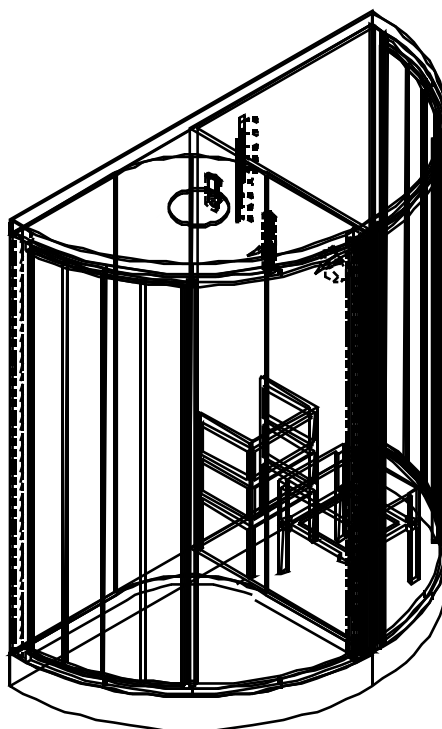


9, Installation of sauna stove X and barrier Y

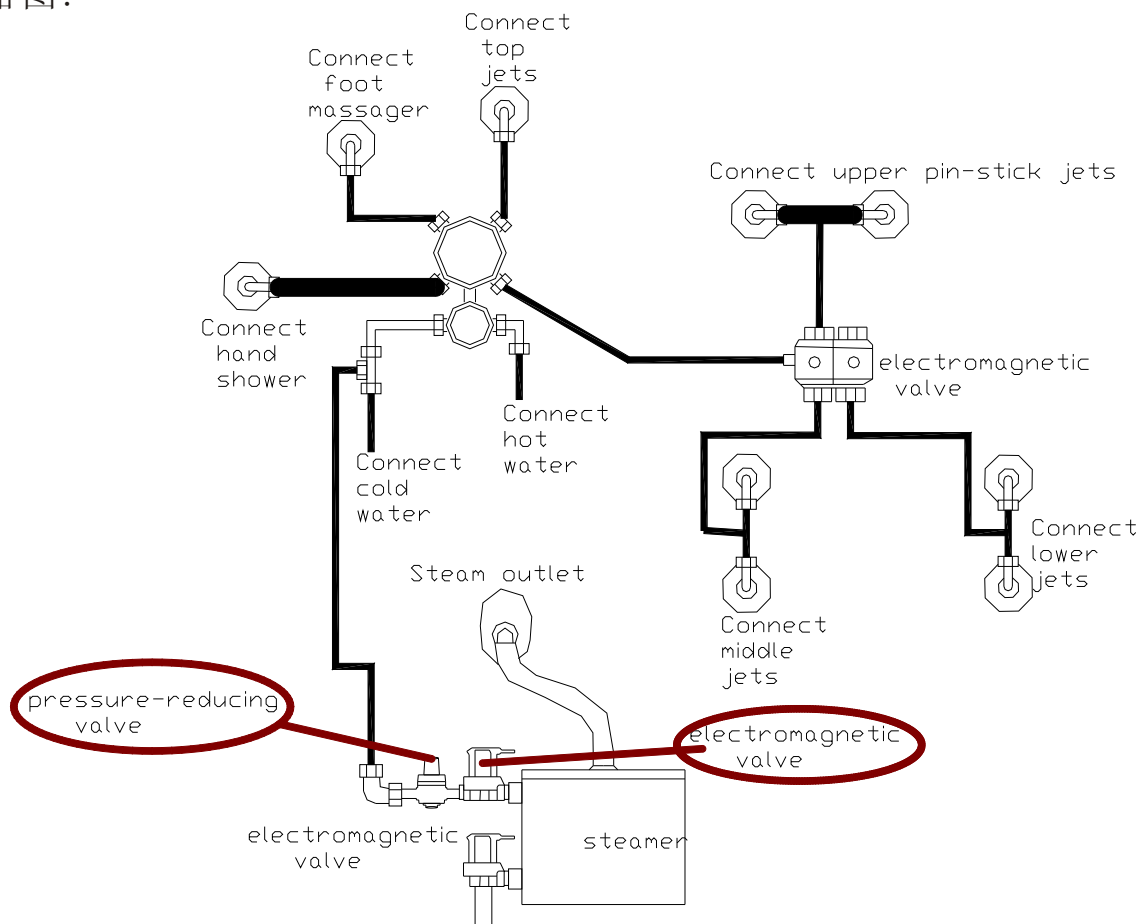
Put the sauna stove to the place as the picture, then surround it with wood barrier Y (put a piece of aluminum plastic board under the stove in case of burning the wood floor). Unscrew the screws from the small square on one side of the sauna stove, then you can find the place to connect three power lines as the picture: earth wire, zero wire and fire wire. Fasten the screws again and cover the small square.



10, Use glass cement gun to spurt glass cement in joints between back board of wet steam room and bottom tub in case of water leakage.



水路图:



User Manual of Computerized Steam Room (dry, moist room)

Precautions::

- 1、 Please install the computerized sauna room by qualified and professional technicians (or electric certificate holder).
- 2、 The ground wire for electric part must reliably connect with the power supply ground wire.
- 3、 Children or old people should be accompanied by adult when using the product.
- 4、 Make sure the wires are tightly and correctly connected before using.
- 5、 After using, please turn off power supply and water supply (including cold and warm water), it is better to cut off the general power switch if the sauna room won't be used for a long time.
- 6、 Please adjust the water temperature for preventing scald when spraying with warm water.
- 7、 It need irrigate water in time when using the steam stove.
- 8、 It's the best choose that regale on sauna in about 20 minute.

Usage Description:1、

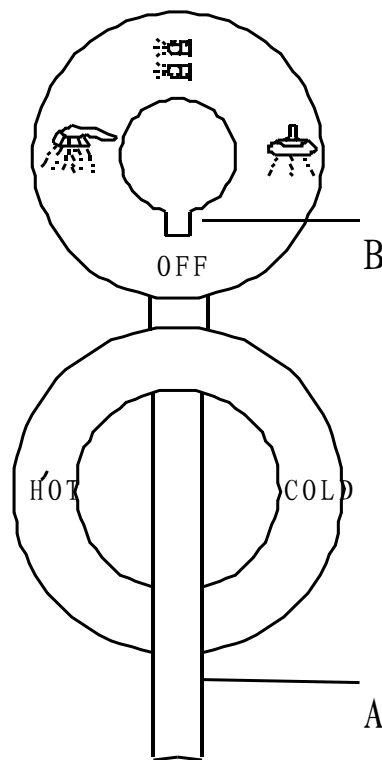
1. Usage Description for Water Path Part (Shown in the diagram):

Inlet valve is equipped with long lever A and is used for controlling cold or warm water.

Water temperature is adjusted by turning the lever left or right. Function switch is

equipped with short lever B, turn the short lever B to corresponding mark to select the

spraying mode, Diagram 1 of faucet as following:



Shown in the diagram, turn the short lever clockwise, the corresponding mark and function is shown below:

Diagram : Off --- hand shower --- pin-stick Massager --- Sun Sprayer, circulate as above;

2. Usage Description of Computerized System

(1). Performance of this machine

A Diversified color and high luminance dynamic screen display

b Automatic water supply after turning on the machine, automatically drainage after turning off machine

c temperature detecting for both dry room and moist room.

d Steam time is adjustable in the range of 0-99 minutes, steam temperature is adjustable in the range of 0-90? .

e Automatic temperature control with over temperature, dry burn, over pressure and power leakage protection

f temperature controlling for both dry and moist rooms

g Lower neck spray and fully circulating spray (acupuncture)

h Built-in digital tuning FM radio, automatically search and store band

i It can be connected with tape recorder and CD

j Built-in hands-free telephone (Remote dialing is available)

k Waterproof remote controller

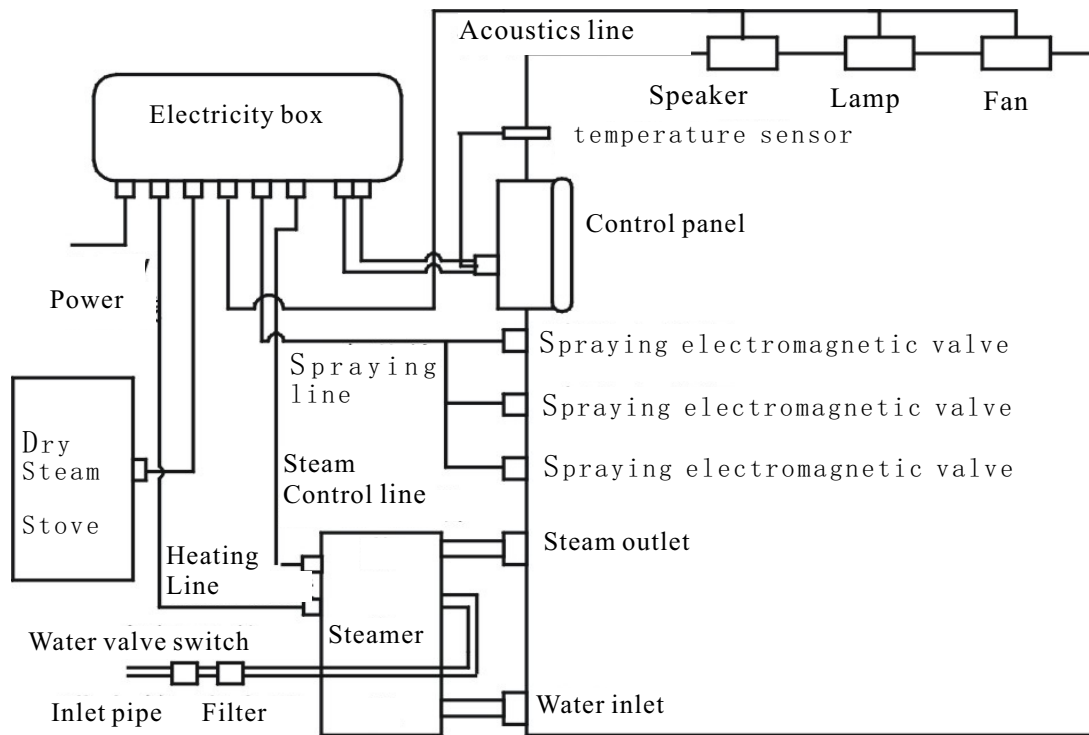
(2). Installation:

The machine shall be installed in power supply line with reliable grounding. Shown below:

a The main steam engine shall be vertically, firmly and properly installed on the back wall of a room or on the ground or by hang in the air.

b The power box may be suitably hung on the wall of the room, and the antenna for tuning shall be drawn up and fixed.

c The control box shall be properly fixed on the wall of the room.



(3). Cautions:

a Strictly check the water inlet pipes, steam pipes and the wiring of electric box and control box.

This machine shall be used after confirming that they above parts are correctly installed (note: with water supply).

b Steam generator host unit and power case shall not be installed in the shower room. Steam generator host unit must be vertically installed at the direct marked on the external shell.

c The internal diameter of the steam pipe shall exceed 15MM, it is not allowed to install valve in steam outlet pipe.

d Do not connect the electric parts which are not recommended by our factory with the steam generator, it is not allowed to disassemble and refit the fixed wires inside the machine, do not plug or unplug the wires and socket with power on.

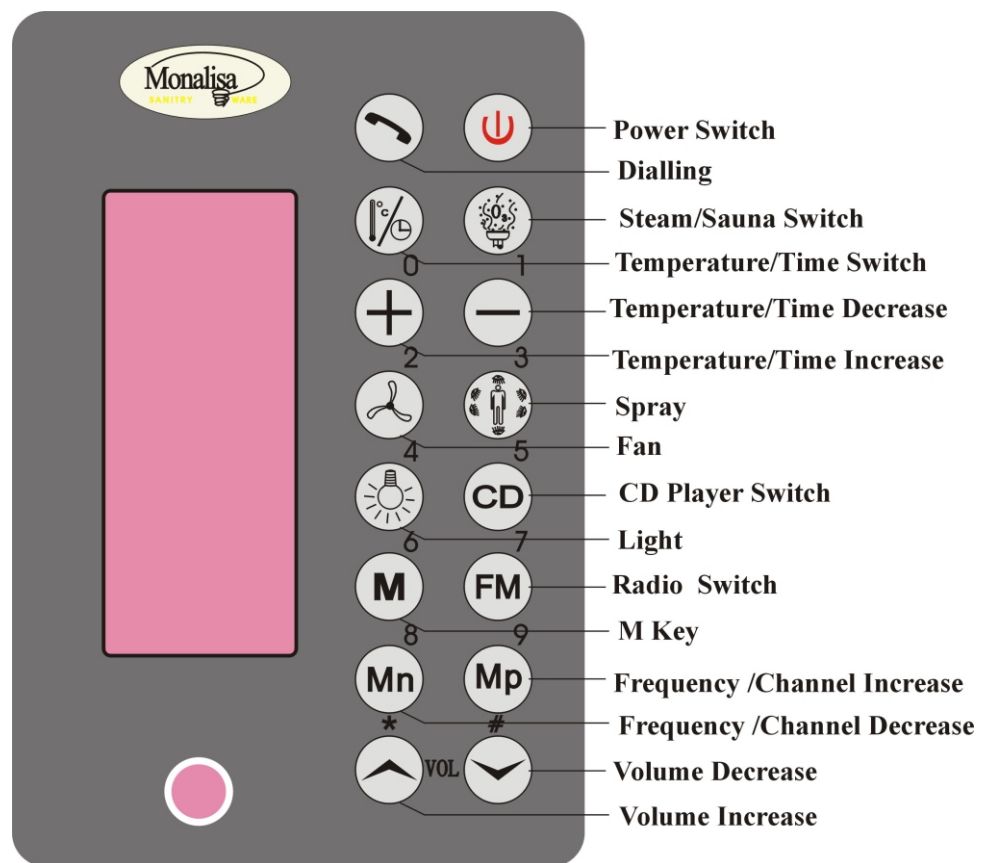
e Connect the drainage pipe for the steam generator host unit, it is better to install filter before the inlet pipe for prolonging the life of the machine.

f In the area with hard water, please periodically clean the steam generator for removing scale.

Generally speaking, it shall be checked and cleaned every 3 months. It is suggested to clean the unit according to the following method: Dilute 5~10g lemon acid with 1.4L warm water, disassemble the host unit steam outlet pipe, power the lemon acid solution into the unit from the steam outlet, connect the steam pipe, remain it for 60 minutes, then turn on the machine, and turn off 30 minutes later, then drainage the water from the machine.

g Please correctly wire the power box according to the specification, and output wires shall not be short circuit.

h Please install the steam generator by qualified technicians according to the User's Manual. Our company undertakes no responsibility for the result caused by disobeying the above regulations!



Function Illustration of the Remote Control

Panel Model: M41, used for M-8218, M-8251, M-8252, M-8258, M-8268

a. **Switch-on:** Push the power switch and the present temperature is shown on the screen, all the system stays in the state of readiness.

b. **Temperature-set:** Push the temperature/time switch key, and the set temperature of the last time is immediately shown (with 40°C pre-set from the factory) by showing “C” with flash, and push the temperature/time switch key with “+” or “-” to get the requested steam temperature. In normal time, the panel will show the actual temperature, and can not open the Dry/Humid function if the outer temperature is higher than the pre-set temperature.

c. **Time-set:** Push the temperature/time switch key and the machine is in the time-set state, the screen will show the present left time of the steam bath with “min” sign and flash; push the temperature/time switch key with “+” or “-” to get desired time of the steam bath (20 minutes set at the switch-on of the machine).

Push the temperature/time switch key with “+” or “-” once, the temperature/time will increase by one unit value (1°C or 1 minute), if push the temperature/time switch key without stop, the temperature/time will gradually increase or decrease within 0-90°C and 0-99 minutes until it is released.

d. **Steam/Sauna:** For the first time push the steam/sauna key directly to turn on the steam, for the second

e. Spray Function: The spray key shall be pushed repeatedly to choose different kinds of sprays.

(1) Push once, the top spray electromagnetic valve will switch on and on the screen is shown the top spray.

(2) Push again, the middle spray electromagnetic valve will switch on and on the screen is shown the top spray.

(3) push a third time; the bottom spray electromagnetic valve will switch on and on the screen is shown the top spray.

(4) Push a fourth time, the cycling spray will go on, cycling from the top to the middle and then to the bottom every 5 seconds.

(5) push a fifth time; the waterfall spray electromagnetic valve will switch on and on the screen is shown the fountain.

(6) Push a sixth time, switch off all the spray electromagnetic valves and the spray show on the screen then stop.

f. Fan/Lighting: Push the **fan key** on the control box and remote control board, and the fan can be switched on or off. The voltage for the lamp is AC220V, 30W. The detail controlling logic is, for the first time push the light key directly to turn on the steam room top light, for the second time push the key directly to turn on the sauna room's top light, for the third time push the key directly to turn off the steam room's top light; and the fourth time push the key directly to turn off the sauna room's top light.

g. Radio: Push the Radio player switch key and then switch on the FM stereo radio fixed inside the machine. The frequency is shown with digital tuning, and the automatic tuning and storage of the selected channels are provided.

Turn on the radio and push M key for a while, the radio searches from 88.0MHz to 108.0MHz and stores all the channels with better signals at one time. This system could store 68 channels; The user just pushes frequency /channel increase and decrease keys to choose the former and the next channel or frequency that he prefers. After the user adjusts the frequency, he can push M key to save the appropriate frequency when the signals are good.

h. CD function: Push the CD player switch key, and switch off the radio tuning, then output the music from the outer CD player.

i. Push the volume key to adjust the volume, and it can be shown on the screen.

J. Telephone: Inside the machine is provided a hand-free telephone. If there's a call, the hummer in the control will ring and switch off the stereo, then the user can receive the call. After the call, switch off the dialing key and the telephone stops, then the stereo begins. If the user wants to use the phone in the steam room, he may push the dialing key, and hears the dialing tone from the receiver, then dials the black phone number keys on the control board, then he uses the phone now. When the call is got through, the function key on the control board will fail(dialing key, power switch key and volume key are exceptions) .After the call, push the dialing key to stop the call and the number keys will be restored as function keys.

k. Resinoid /Soup Addition: Give several drops of resinoid/soup onto the screws of the nuts of steam exit.

L. Switch-off: Push the power key and switch off all the functions, and 10 seconds later, switch on the water entrance valve to open the steam engine to get the hot water cold, 30 seconds later begins to drain off the left water in the engine, and stop the drainage function after 3 mins.

If not used for a long time, switch off the main electric power and do not let it be charged with electricity.